

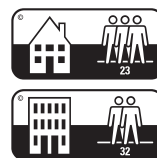


24h water
resistant

water resistant laminate floors

ARTICON L8

Installation manual



ARTICON L8 collection is designed for:

Heavy domestic use: bedrooms, living rooms, kitchens, entrances, bathrooms

General commercial use: classrooms, small offices, hotels, boutiques.

Laminate is not suitable for saunas or outdoor use.

For a fast installation and a perfect result that fulfills the warranty conditions, we advise to follow the below mentioned installation instructions carefully.

1. Preparation

It is important to store the laminate boxes at room temperature for at least 48 hours before the installation.

Do not open the packs and stack them in a way so they have maximum contact with the air.

The floor should be installed at a room temperature of 18-25°C and a relative humidity of 40-60%.

Tools:

- electrical or hand saw
- spacers
- hammer and tapping block if you prefer a snap installation
- installation iron can be convenient when there is no room to use a tapping block (against the wall)
- measurer and pencil, T-square

For your safety, use protective clothing: gloves, dust mask, protective glasses.

Apart from tools do not forget the skirtings and finishing profiles (doorways, transitions to other floors,...), and a suitable underlay with moisture barrier!

Wave laminate should be installed as floating flooring, which means that the floor should be able to move:

- Do not screw or glue the floorboards to the subfloor.
- Do not install fixed constructions such as kitchen cabinets or built-in closets on top of the floating laminate floor.
- Leave a 8-10 mm expansion gap to walls and other fixed constructions so that the flooring can move.
- Always install expansion profiles in doorways.
- In areas which do not join symmetrically and when the room length/width exceeds 10 m, install expansion profiles.

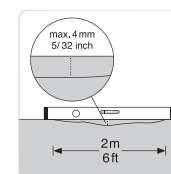
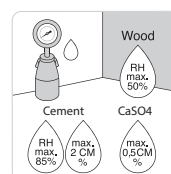
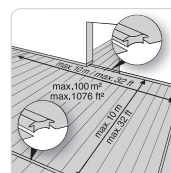
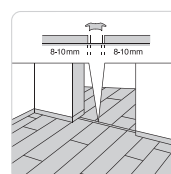
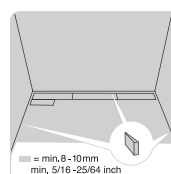
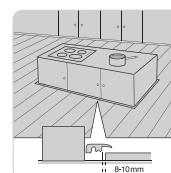
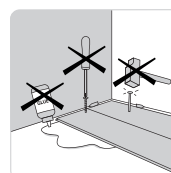
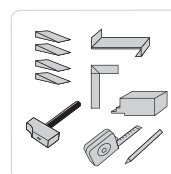
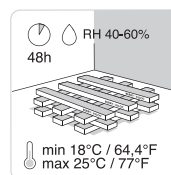
2. The subfloor

Wave laminate can be installed on most hard subfloors, e.g. chip/plasterboards, PVC or concrete (be sure that the existing subfloor construction is fixed).

The subfloor must be totally dry:

- Wooden and wood based material, max. 50 % relative humidity
- Concrete and light concrete floor, max. 2,0 CM % (1,8 CM % if floor heating)
- Plaster and plaster based floor, max. 0,5 CM % (0,3 CM % if floor heating)

The subfloor has to be even (max. height difference of 4 mm per 2 m). Sharp edges must be smoothed and holes filled. This is important because an uneven subfloor can lead to squeaking noises.





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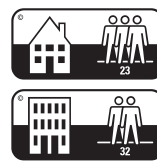
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Soft material like a wall-to-wall carpet needs to be removed.
Clean the subfloor before you start the installation.
On an existing wooden floor, Wave laminate should be installed across the old floorboards.

3. Floor heating/floor cooling

If you have a subfloor heating system, be sure to read our separate manual for installing laminate on top of floor heating.

4. Underlay

We recommend to install your laminate with an underlay with integrated moisture barrier and a compressive strenght (CS) of min. 60 kPa.

5. Installation

Direction of the planks: the floor will look at its best if installed parallel to the incoming light (short side facing the light).

Measure the length of the room from the point where you plan to start to the wall where you will end. Divide this by the width of a plank. The purpose is to never end with a plank that is less than 5 cm wide. If that is the case, you should modify the width of the first row (saw the plank so that you don't start with a full plank, but it should be more than 5 cm).

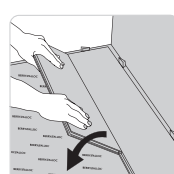
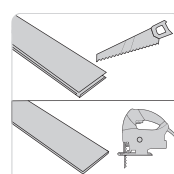
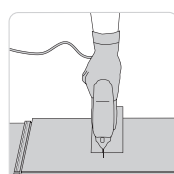
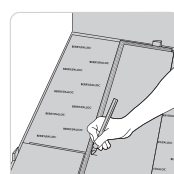
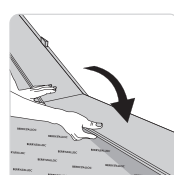
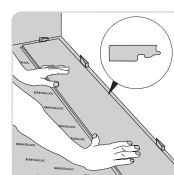
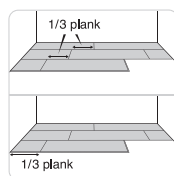
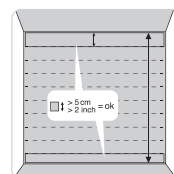
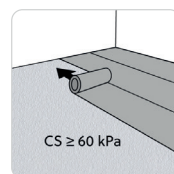
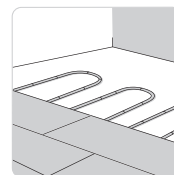
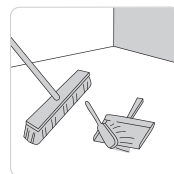
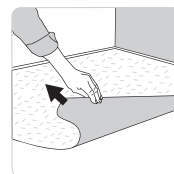
Check all planks for visible defects in optimal light conditions, both before and during installation. Planks with defects must not be used.

For the most natural floor pattern, make sure to mix the designs of the planks across the floor. The end joints should be staggered min. 1/3 of a plank when installing the floorboards. The first and the last floorboard in each row should have a minimum length of 1/3 of a plank.

Start the first row with the tongue sides to the wall, and put the spacers for the expansion gap of 8-10 mm.

At the end of the row, to cut a plank in the exact length, put a plank on the reverse side against the wall – do not forget the expansion gap. Mark where the plank has to be cut and use a T-square to draw the cutting line.

If using a hand saw, cut on the pattern side, if using an electrical jigsaw, always cut on the back side of the plank. A sharp saw blade is a must for the best result!



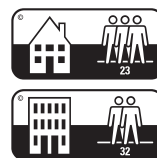


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The angle-snap locsystem allows you to install in 2 different ways, A or B:

A: Without tapping block: connect the second row on the short sides first. Make sure the planks are perfectly aligned. Then lift the planks to an angle of $\pm 25^\circ$ and lock the long side in the previous row.

B: With tapping block/installation iron and hammer : lay the first plank of the second row. Lay the second plank right next to it and lock the long side in the previous row. Check the position of the locking system, because an incorrect position can damage the locking system. Put the tapping block on the other end of the plank and also make sure that the tapping block is used in the right position. Then gently tap the block until the joint closes. If there is no room for a tapping block, use the installation iron.

To install the last row, position a panel exactly on top of the previous row. Place another panel upside down up to the wall and mark the panel underneath, adding an 8-10 mm expansion gap. Cut the marked panel to size and fit in place.

This method should be repeated for each panel until the last row is complete.

Wooden doorframes should be shortened enough to make a plank and underlay fit underneath.

Lay a panel face down next to the door frame.

Saw the panel, then slide the plank under the door-frame. Keep an expansion gap under the doorframe of 8-10 mm!

If you have heating pipes or other fixed objects, measure their exact position and mark it on the laminate.

Add 20 mm to the dimension of the pipe or the object, because the laminate has to be able to move in all directions around the pipe. Saw from the drilling holes to the side of the laminate in an angle of 45° and put the laminate in place.

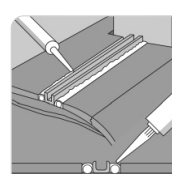
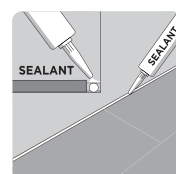
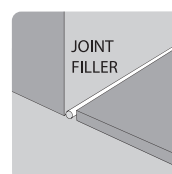
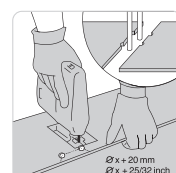
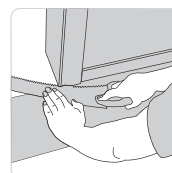
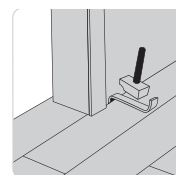
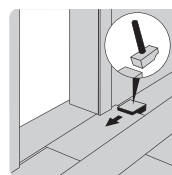
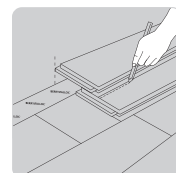
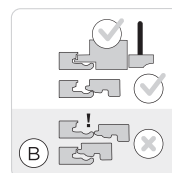
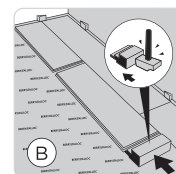
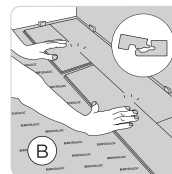
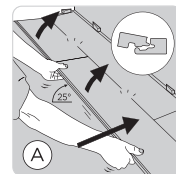
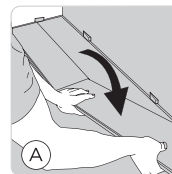
6. Making your floor fully water resistant

After installing a water resistant laminate, it is important to seal the edges of the laminate with a sealant that repels water.

Step 1: Put a flexible joint filler in the expansion gap that allows the laminate to expand/shrink. Also use a filler in the expansion gap under floor profiles such as T-profiles, reducers,...

Step 2: Fill the expansion gap with a sealant. The sealant should touch the wall and the laminate and be applied in a way that it completely closes the gap.

With floor profiles, use a flexible sealant on top of the joint filler before you install the profile, to avoid water contact with the side and base of the laminate.



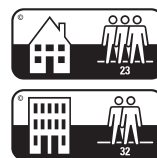


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7. Finishing with accessories

Finish your Wave floor with skirtings and floor profiles, to cover the expansion gaps.

When installing accessories, always keep in mind that the floor has to be able to move. This means:

- Skirtings should never be attached to the floor, they can be fixed to the wall with clips or in case your walls are not straight, use glue to glue the skirting to the wall.
- After you have installed a skirting or profile, do not seal/fix it to the laminate with sealant. The movement of the laminate will cause cracks in the sealing product which makes the sealant ineffective and unesthetic.
- Joints on fixed building elements (door frames, heating pipes, etc.) should never be completely sealed with a sealant product. Always use a flexible joint filler first before you finish with an elastic sealant, this allows the floor to move.
- Profiles, doorstops and suchlike should not be screwed through the laminate into the subfloor.

8. Care and maintenance

A laminate floor is very easy to clean:

DRY CLEANING: with a brush, mop with dry wipes or vacuum cleaner

WET CLEANING: with a well wrung-out cloth – avoid using too much water!

Clean up any spilled liquids immediately.

We strongly recommend to use a laminate cleaner, it's specially developed to clean laminate floors and leaves no traces.

Never use steam cleaners on laminate.

Put doormats at every entrance to protect your laminate from dirt and sand.

Lift heavy furniture and put felt pads on the legs of your chair. Use a protective floor mat under your castor chair.

Laminate can not be polished or treated with products that contain wax or oil.

For more details: read our care and maintenance manual.

9. Warranty

By following the above mentioned instructions you will extend the longevity of your laminate flooring and ensure the validity of the warranty.

We refer to our warranty conditions for more info.

Scan the QR for a technical datasheet and more info on floor heating, maintenance and warranty.

